

BLAST MEDIA DATA SHEET



GUYSON NAME	FLASHGRAIN
COMPOSITION / DESCRIPTION	Polycarbonate (thermoplastic)
SHAPE	Cylindrical
COLOUR	Any colour available
BLAST SYSTEMS	Dry compressed air systems
HARDNESS	122 Rockwell R
TYPICAL APPLICATIONS	Deflashing thermoset plastic mouldings, deburring machined light alloy and sintered components and deflashing die-castings
SPECIAL NOTES	A hard, non-abrasive thermoplastic, extruded and cut into a cubic form. Very slow breakdown and completely dust free. Slightly more aggressive than Thermoflash.
H & S DATA SHEET	33
SIZES AVAILABLE	Nominal Size (microns)
030	750
045	1150
060	1500
PACK SIZES	5 kg tub

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